

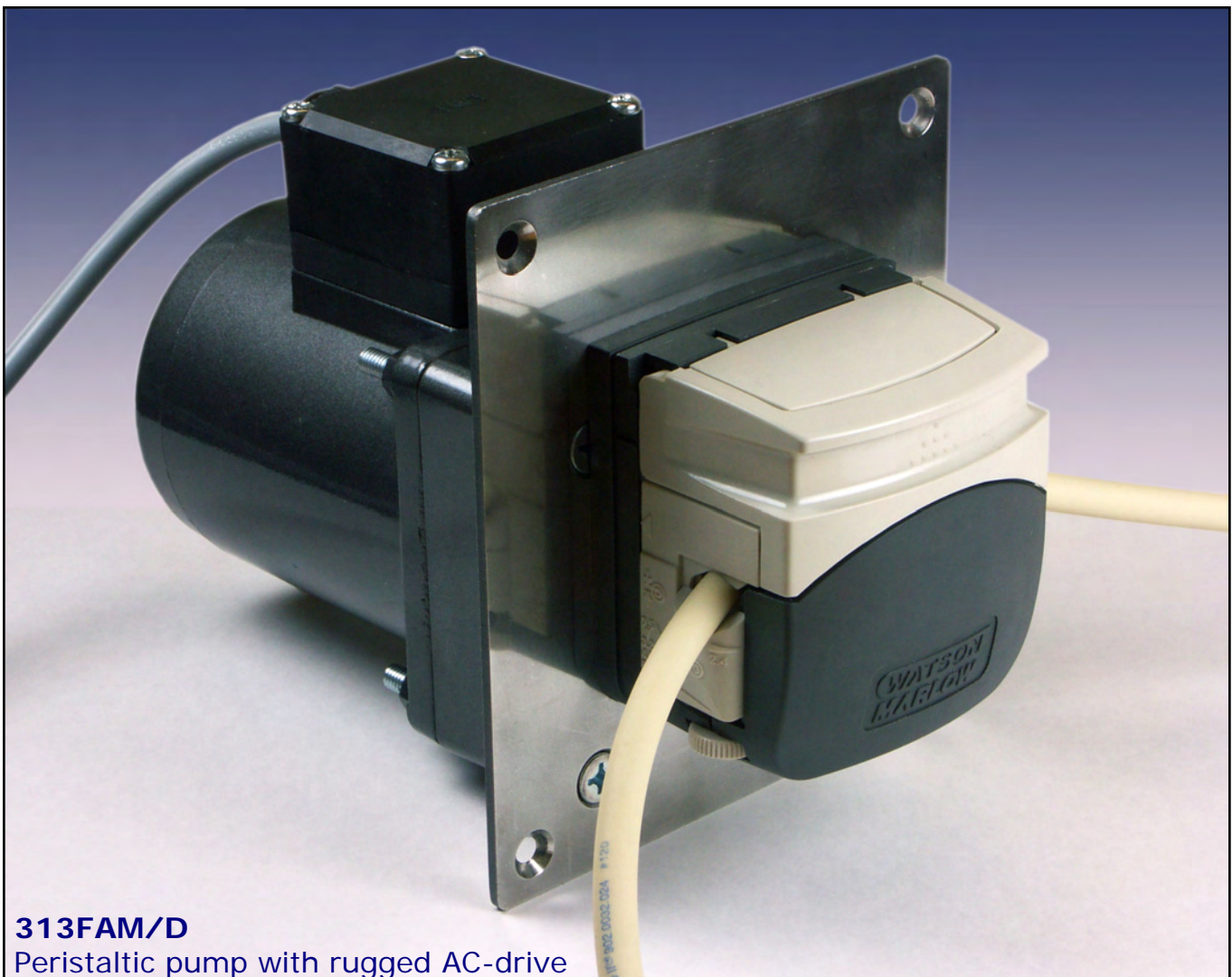
OEM

**WATSON
MARLOW
ALITEA**

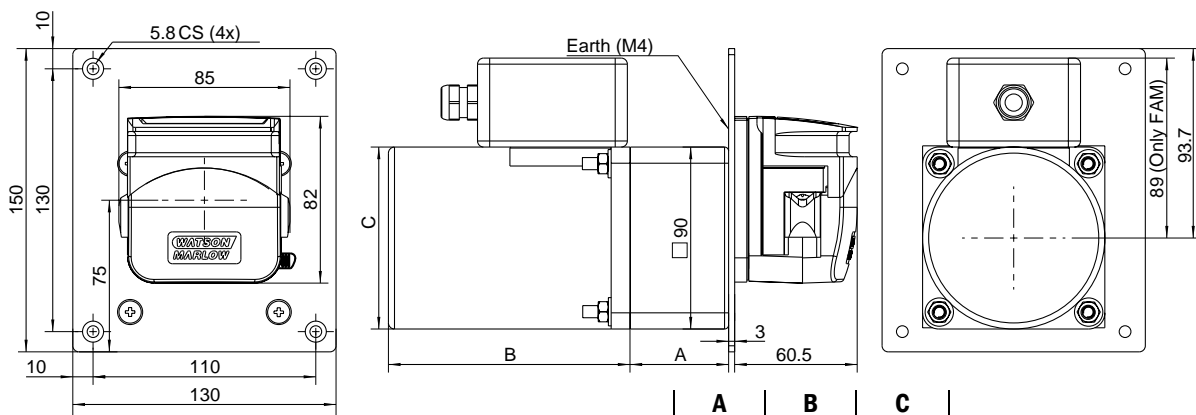
313/314 FAM, FDM and VBM Heavy duty AC and DC OEM-pumps

Technical information and features

- Rugged peristaltic pumps for industrial applications
- IP 54 (313/314 FAM and 313/314 VBM)
- Complete range of drives; AC, DC and Brushless DC
- Heavy duty spur gearbox with ball bearings
- High performance easy load pumphead
- Available in multi channel versions with up to 6 channels
- Stainless steel face plate
- Flow rates up to 2400 ml/min



313FAM/D
Peristaltic pump with rugged AC-drive



	A	B	C
FAM 37 and 42 rpm	68	100	Ø90
FAM 75, 85, 145, 170, 290 rpm	50	100	Ø90
FDM 45 rpm	68	110	Ø80
FDM 90, 175, 230 rpm	50	110	Ø80
VBM 100 rpm	63	60	Ø70
VBM 190, 360 rpm	45	60	Ø70

All dimensions in millimetres

Motor descriptions

FAM AC-drive	FDM DC-drive	VBM Brushless DC-drive
<ul style="list-style-type: none"> ● 1 Phase, 4 pole induction motor. ● 220-230 VAC ● Power: 40W ● Nominal speed: 1450 pm@50Hz, 1750 rpm@60Hz ● Reversible ● With terminal box for easy and secure installation ● Capacitor included (inside term. box) ● Working temperature: -10 to +40 °C ● Protection class: IP54 	<ul style="list-style-type: none"> ● Carbon brush DC motor. ● 12 or 24 VDC ● Power: 30 W ● Motor speed (nominal): 1750 rpm ● Reversible ● Speed can be adjusted by altering the input voltage ● Replaceable brushes (normal life 2500 to 4000 h) ● Cable length 300 mm ● Working temperature: -10 to +45 °C ● Protection class: IP41 	<ul style="list-style-type: none"> ● Brushless variable speed motor ● 24 VDC ● Power: 35 W ● Built in controller for speed regulation via external 0-4 V signal (10-100%) ● Motor max speed: 4000 rpm ● Reversible ● No brushes yields an extremely long life with no maintenance required ● Cable length 500 mm ● Working temperature: -10 to +45 °C ● Protection class: IP54 ● Frequency (36 ppr) tachometer output

Special note for the FAM drive:

The drives are delivered with a capacitor optimised for most applications. By altering the capacitor value one can achieve:

1. Increased starting torque in high torque applications
2. Reduced heat in long life continuous running applications

Pumphead description

313 and **314** pumpheads are fast loading and easy to use with the flip-top design.

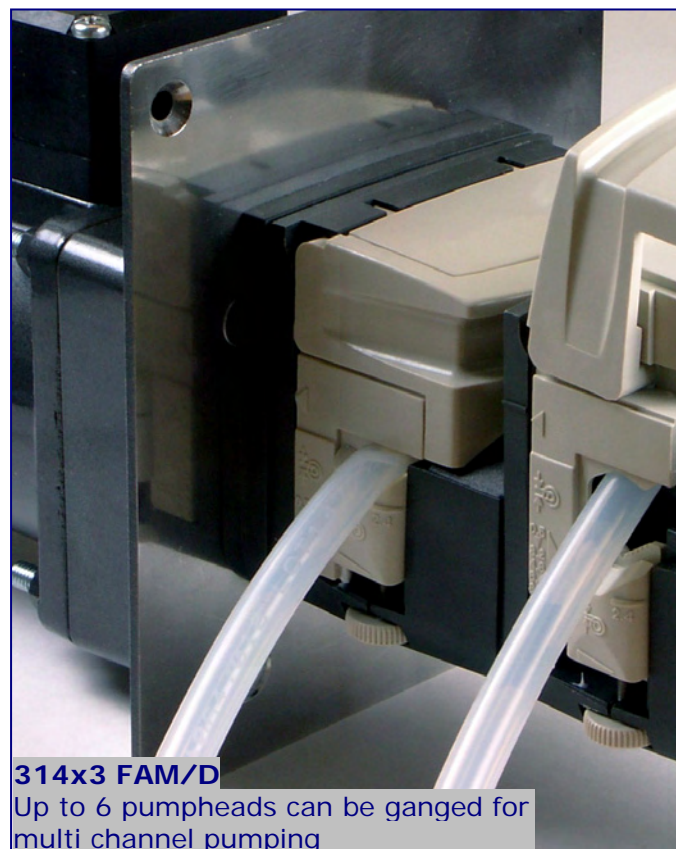
They attach to the drive with a bayonet fitting. Up to six pumpheads can be ganged to a drive for multi channel pumping.

313 pumpheads have three rollers and 314 pumpheads have four. The four roller design gives higher precision and less pulsation, but lower flow (85%) than with three rollers.

In standard configuration the pumpheads are for 1,6 mm wall tubing and come with adjustable tube clamps for 0.5 mm to 8.0 mm ID tubing.

For applications where thicker wall tubing is needed (typically higher pressure applications), pumpheads for 2.4 mm wall thickness are available, 313D2 and 314D2.

Please use the pumphead data sheet for more information about material, pressure performance etc.



313 Flow Rates

Marprene tubing, 1,6mm wall, zero pressure and no suction height
Nominal flow rates, may vary $\pm 10\%$.

ml/min with tubing dimension:		0.5mm	0.8mm	1.6mm	3.2mm	4.8mm	6.4mm	8.0mm
FAM 50Hz	37 rpm	1,3	2,6	10	37	80	130	185
	75 rpm	2,6	5,4	20	75	165	270	375
	145 rpm	5	10	39	145	320	520	725
	290 rpm	10	21	79	290	640	1045	1450
FAM 60Hz	42 rpm	1,4	3	11	42	90	150	210
	85 rpm	3	6	23	85	190	305	425
	170 rpm	6	12	46	170	375	610	850
FDM 12/24VDC	45 rpm	1,5	3,2	12	45	100	160	225
	90 rpm	3	6,4	24	90	198	325	450
	175 rpm	6	13	48	175	385	630	875
	350 rpm	12	25	95	350	770	1260	1750
VBM 24VDC	100 rpm	3,4	7	27	100	220	360	500
	190 rpm	6,5	14	52	190	420	685	950
	360 rpm	12	26	100	360	790	1296	1800
	480 rpm	16	34	130	480	1050	1730	2400*

314 flowrates are approximately 85% of 313 flow rates.

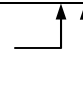
* With Silicone tubing

Product codes

313 FAM				313 FDM		
Supply voltage	Speed	313FAM/D	No of channels	Supply voltage	Speed	313FDM/D
230VAC, 50Hz	37	040.AG23.010	6	12VDC	45	040.CH23.010
			6	24VDC	45	040.DH23.010
115VAC, 60Hz	42	040.EH23.010	4	12VDC	90	040.CP23.010
230VAC, 50Hz	75	040.AN23.010	4	24VDC	90	040.DP23.010
115VAC, 60Hz	85	040.EP23.010	2	12VDC	175	040.CR23.010
230VAC, 50Hz	145	040.AQ23.010	2	24VDC	175	040.DR23.010
115VAC, 60Hz	170	040.ER23.010	1	12VDC	350	040.CV23.010
230VAC, 50Hz	290	040.AU23.010	1	24VDC	350	040.DV23.010

Standard options for all drives:

- For 314 pumphead, replace 3 by 4
- For 2.4 mm wall pumphead, /D2 replace 0 by 2



313 VBM			
No of channels	Supply voltage	Speed	313VBM/D
3	24VDC	100	040.NP23.010
2	24VDC	190	040.NS23.010
1	24VDC	360	040.NV23.010
1	24VDC	480*	040.NW23.010

* 480rpm drive not for high torque applications (max 0.5Nm)

Silicone 8.0mm, no backpressure

Marprene max 6.4mm, no backpressure

Customised Solutions

If you don't find exactly what you are looking for in this data sheet a customised product could be the solution.

The drives can be supplied with alternative gear ratios and other motors such as variable speed AC and fan-cooled AC. The pumphead can be fitted on a customised face plate and more.

Please contact your Watson-Marlow sales office for price and lead time

Belgium

Telephone +32 9 225 94 57
Fax: +32 9 233 06 49
info@watson-marlow.be

Brazil

Telephone +55 11 4616 0404
Fax: +55 11 4616 0403
Info4brazil@watson-marlow.com

China

Telephone +86 21 6485 4898
Fax: +86 21 6485 4899
support4china@watson-marlow.co.uk

France

Telephone +33 (0) 2 37 38 92 03
Fax: +33 (0) 2 37 38 92 04
info@watson-marlow.fr

Germany

Telephone +49 (0) 2183 42040
Fax: +49 (0) 2183 82592
info@watson-marlow.de

Italy

Telephone +39 (0)3 06871184
Fax: +39 (0)3 06871352
info@watson-marlow.it

Korea

Telephone +82 (0) 2525 5755
Fax: +82 (0) 2525 5766
support4k@watson-marlow.co.uk

Malaysia

Telephone +60 (3) 5635 3323
Fax: +60 (3) 5635 7717
sales@my.SpiraxSarco.com

Netherlands

Telephone +31 (0) 10 462 1688
Fax: +31 (0) 10 462 3486
info@watson-marlow.nl

South Africa

Telephone +27 11 796 2960
Fax: +27 11 794 1250
info@wmbpumps.co.za

United Kingdom

Telephone +44 (0) 1326 370370
Fax: +44 (0) 1326 376009
info@watson-marlow.co.uk

United States of America

Telephone 800 282 8823
Fax: 978 658 0041
support@wmbpumps.com



W-M Alitea AB

Sweden

Telephone +46 8 556 556 00
Fax: +46 8 556 556 25
info@alitea.se

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